5/22

SPLIT

DART AEROSPACE LTD	Work Order:	23242 A
Description: Bearing	Part Number:	D3284-009
Drawing: D3284 Rev. A	Qty:	307
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	20	05/05/09	30
2	PG	Issue P/O: LOON to Eagle Copters Order P/N: 47-140-252-5 Certificate of Conformity is required	М	05-05-09	30
3	RG	Receive and Inspect for transit damage Ensure the Certificate of Conformity is attached	77	05/05/11	2
4	ST	Identify and Stock	CX	05/05/11	2
5	AC	Cost / part:	Al	oxloxlo	2
6	DC	Close W/O 84.39 Inspect Level 21	b)	05.05.16	2

Rev Date Change		Change	Revised By	Approved
Α	04.05.13	New Issue	KJ/DS	4



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	PROCEDURE CHANGE By D		y Date Qty		Approval QC Inspector	
		· · · · · · · · · · · · · · · · · · ·						

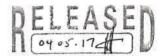
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B	Verification	A	A		
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Approval Design Mgr	Approval QC Inspector	
	a l								
						V			

Part No:	PAR #:	Fault Category:	NCR:	Yes	No	DQA:	Date:
NOTE: Date & initial all entries				QA: I	V/C C	losed:	Date:





DESIGN	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CANAL	
CHECKED	APPROVED	DRAWING NO.	REV. A
-11	de	D3284	SHEET 1 OF 1
DATE		TITLE	SCALE
04.05.06	5	ADJUSTABLE ENGINE MOUNT	1:1
А	04.05.06	NEW ISSUE	



SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION							
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A							
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A							
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A							
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B							
D3284-009 BEARING	BHT P/N 47-140-252-5							
D3284-011 BEARING	BHT P/N 205-060-101-001							
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708							
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708							
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708							
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708							
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708							
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708							

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY

SUBJECT TO AMET WITHOUT NOTICE

WORK ORDER

NO. 23242

Job Costing Report

Dart Aerospace Ltd. Hawkesbury

May 09, 2005 02:16 pm

Work Order No : 0023242

Project Name : D3284-009 Project For : WK522

Work Order Type : Main Main WO Number :

House Part Number: D3284-009

Description : Bearing

Manufactured : Yes

Amount Req'd: 30
Amount Done: 0
Start Date: 05-09-05

Est Finish Date : 05-31-05

Act Finish Date : Drawings Reqd : No

Ok for Approval : Approval Rec'd :

Department Code: Burden Flags : NNNNNN WO Status : Open

Invoice State : Not Invoiced

Invoice Date :

Invoice Number :

Invoice Amount: 0.00

Order Entry No : OE Value : 0.00

Est Mark Up : 0.000% Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

		Estimated	Actual	Var. %	Posted	To Post
=======================================	==:	=========	=========			
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========	========	======		
Burden	:	0.00	0.00	0.00		
		========	=======	======		
Total Cost		0.00	0.00	0.00		
Mark up	:	0.000	0.000			
Selling Cost		0.00	0.00			

Labour Hrs/Amount Done : 0.00
Profits/(Loss) : 0.00 Actual 0.00 0.00